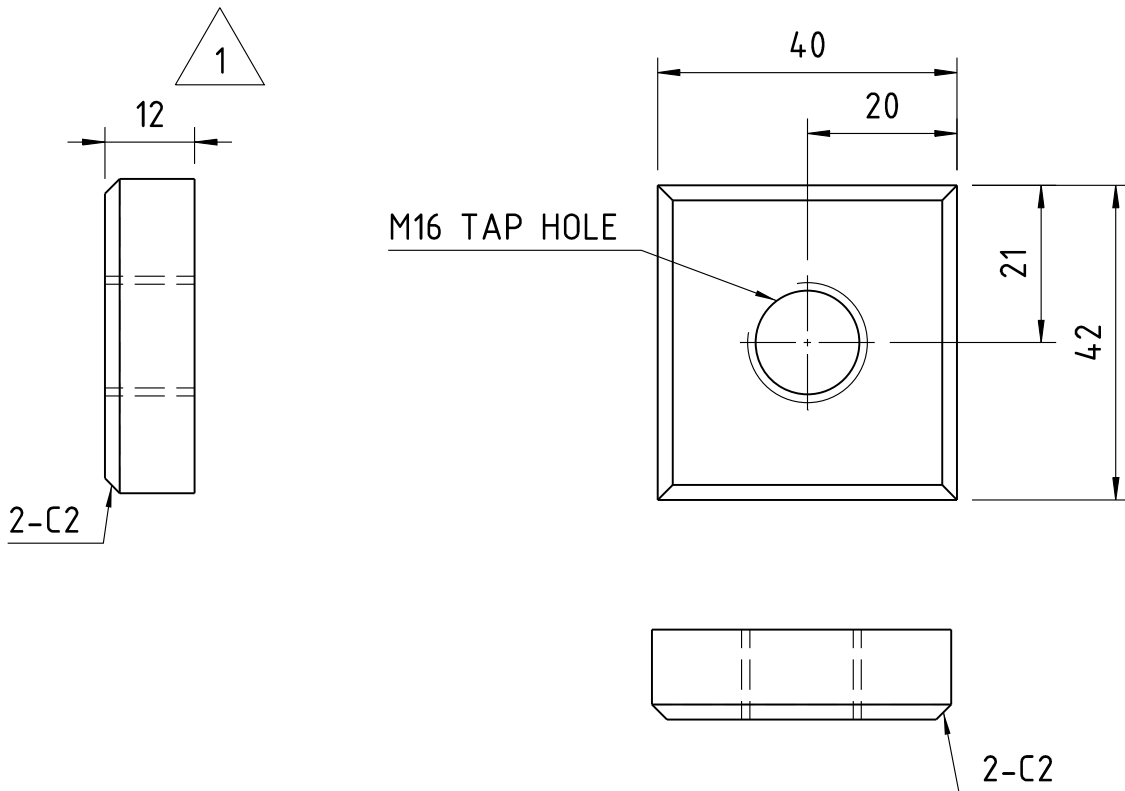


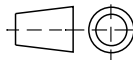

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	MOCKUP/PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UN CONTROLLED COPY



NOTE:-

1. MANUFACTURE PART AS PER GR/TD/3535
2. REMOVE ALL SHARP EDGES AND BURRS

N6	0.8	✓			---				42X40X12THK														
N7	1.6	✓			SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE (mm)		COMPANY STD./I/S	Wt. (Kg)							
N8	3.2	✓	△										MATERIAL										
N9	6.3	✓	△							PRODUCT	MUMBAI METRO CARS L2 & L7												
N10	12.5	✓	△							REF DRG													
N11	25	✓	△							MATERIAL	AISI 304 L												
N12	50	✓	△							HEAT TREAT.		APPD	BMT		23.04.2019								
										SURFACE TREAT.		REVD	BN		22.04.2019								
										TITLE					CHKD	PS		20.04.2019					
															DRWN	SPS		17.04.2019					
															SCALE		SHEET	Wt.					
															1:1		1 OF 1	0.14kg					
GRADE No.	VALUE	SYMBOL	1	1) THICKNESS CHANGED FROM 14mm TO 12mm ECN NO: 52510010				DATE	27.06.2019	BY	PS	CHKD	BN	APPD	BMT								
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES												DRG No.		ALT					
														 <b>BEM LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>				525-64114				